



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-023
Job Sheet 187226



Part No: D350-567-023

Job Qty: 1 ea

Part Name: Replacement Window, Large



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

6921

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/11/18	12/11/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 07 2018
110	Packaging	1 pcs	12/11/18	12/11/18	0.00	0.00	Packaging1-3		DEC 20 2018
120	QC	1 pcs	12/11/18	12/11/18	0.00	0.00	QC4		DEC 20 2018
130	Packaging	1 pcs	12/11/18	12/11/18	0.00	0.00	Packaging3-1		DEC 20 2018
135	DC	1 pcs	12/11/18	12/11/18	0.00	0.00	DC		DEC 27 2018
140	QC21-FG	1 Ea	12/11/18	12/11/18	0.00	0.00	QC21		DEC 27 2018

Part Op
Descriptions: 135 - Photocopy bluefile & type labels per PPPD350-567-023 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	9 Ea (9 ea)	90-Start up Operation	5118838
2600-6	Camlock Stud	9 Ea (9 ea)	90-Start up Operation	510042346 51169403
2600-LW	Washer, Camlock Retaining	9 Ea (9 ea)	90-Start up Operation	5134690
AN526C832R9	Screw	22 Ea (22 ea)	90-Start up Operation	5130136
D2463-0750	1/2" Seal-75"	1 Ea (1 ea)	90-Start up Operation	5038291
D2942	Replacement Window For -025	1 Ea (1 ea)	90-Start up Operation	5139404
DT8439	Template	1 (1 ea)	90-Start up Operation	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	18 sf (18 ea)	90-Start up Operation	5125328
MS20426AD3-5	Rivet	18 Ea (18 ea)	90-Start up Operation	514533
MS21042L08	Nut	22 Ea (22 ea)	90-Start up Operation	5100409
NAS1149DN832J	Washer	44 Ea (44 ea)	90-Start up Operation	5131200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	9	103	0
	2600-6	9	113	0
	2600-LW	9	102	0
	AN526C832R9	22	268	0
	D2463-0750	1	5	0
	D2942	1	0	0
	DT8439	1	0	0
	FG-778150-550-ROL	18	1,927	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐														
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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)																											
Order Deviation		Disposition																													
Lart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartero.com www.dartaerospace.com DART AEROSPACE Container No: S137381 Part: D350-567-023 Job No: 187226 Serial No/Batch: S137381 Revision: F Inspector: _____ Exp Date: _____ Instructions: TC STC SH92-18 Issue 6a FA STG SH989NE Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Completed By Lead hand / Supervisor / QC / QA Coordinator																													
		FAULT CATEGORY																													
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Other/Details:																															

MS20426AD3-5
MS21042L08
NAS1149DN832J

18
22
44

1,940
1,087
1,949

0
0
0

Part Specifications

Specifications could not be found.

Plex 11/29/18 9:27 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

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NCR No. _____

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